

In the Claims:

Please amend claims 1, 9 and 16.

1. (currently amended) A method of forming a removable window insulator, comprising the steps of:

providing at least four frame members;

mitering each end of at least one of said at least four frame members;

inserting a compressible seal between the ends of two adjacent frame members before securing said two adjacent frame members to each other;

sealing at least one pane to an inside edge perimeter of said at least four frame members; and

applying a sealing strip to an outside edge perimeter of said at least four frame members.

2. (original) The method of forming a removable window insulator of claim 1, further comprising the step of:

retaining at least one cross member within said inside edge perimeter of said at least four frame members.

3. (original) The method of forming a removable window insulator of claim 2, further comprising the step of:

inserting a single said compressible seal between an end of one of said at least one cross member and one of said at least four frame members.

4. (original) The method of forming a removable window insulator of claim 3, further comprising the step of:

securing said end of one of said at least one cross member to one of said at least four frame members with a cross draw member.

5. (original) The method of forming a removable window insulator of claim 1, further comprising the step of:

securing said two adjacent frame members to each other with a draw member.

6. (original) The method of forming a removable window insulator of claim 1, further comprising the steps of:

applying a top seal strip to a front peripheral edge of each one of said at least one pane; and

applying a bottom seal strip to a bottom peripheral edge of each one of said at least one pane.

7. (original) The method of forming a removable window insulator of claim 1, further comprising the steps of:

at least one frame member being curved.

8. (original) The method of forming a removable window insulator of claim 1, further comprising the steps of:

adjusting at least one said draw member to fit said removable window insulator into a window frame.

9. (currently amended) A method of forming a removable window insulator, comprising the steps of:

 providing at least four frame members;

 mitering each end of at least one of said at least four frame members;

 inserting a compressible seal between the ends of two adjacent frame members before securing said two adjacent frame members to each other with a draw member;

 sealing at least one pane to an inside edge perimeter of said at least four frame members; and

 applying a sealing strip to an outside edge perimeter of said at least four frame members.

10. (original) The method of forming a removable window insulator of claim 9, further comprising the step of:

 retaining at least one cross member within said inside edge perimeter of said at least four frame members.

11. (original) The method of forming a removable window insulator of claim 10, further comprising the step of:

 inserting a single compressible seal between an end of one of said at least one cross member and one of said at least four frame members.

12. (original) The method of forming a removable window insulator of claim 11, further comprising the step of:

securing said end of one of said at least one cross member to one of said at least four frame members with a cross draw member.

13. (original) The method of forming a removable window insulator of claim 9, further comprising the steps of:

applying a top seal strip to a front peripheral edge of each one of said at least one pane; and

applying a bottom seal strip to a bottom peripheral edge of each one of said at least one pane.

14. (original) The method of forming a removable window insulator of claim 9, further comprising the steps of:

at least one frame member being curved.

15. (original) The method of forming a removable window insulator of claim 9, further comprising the steps of:

adjusting at least one said draw member to fit said removable window insulator into a window frame.

16. (currently amended) A method of forming a removable window insulator for insertion into a window frame, comprising the steps of:

providing at least four frame members;

mitering each end of at least one of said at least four frame members;

inserting a compressible seal between the ends of two adjacent frame members before securing said two adjacent frame members to each other with a draw member;

sealing at least one pane to an inside edge perimeter of said at least four frame members;

applying a sealing strip to an outside edge perimeter of said at least four frame members; and

adjusting at least one said draw member to fit change a length of said outside perimeter of said removable window insulator to fit into a window frame.

17. (original) The method of forming a removable window insulator of claim 16, further comprising the step of:

retaining at least one cross member within said inside edge perimeter of said at least four frame members.

18. (original) The method of forming a removable window insulator of claim 17, further comprising the step of:

inserting a single compressible seal between an end of one of said at least one cross member and one of said at least four frame members.

19. (original) The method of forming a removable window insulator of claim 18, further comprising the step of:

securing said end of one of said at least one cross member to one of said at least four frame members with a cross draw member.

20. (original) The method of forming a removable window insulator of claim 16, further comprising the steps of:

applying a top seal strip to a front peripheral edge of each one of said at least one pane; and

applying a bottom seal strip to a bottom peripheral edge of each one of said at least one pane.

21. (original) The method of forming a removable window insulator of claim 16, further comprising the steps of:

at least one frame member being curved.